

# Engine

## BEARINGS



### SMALL END BEARINGS!

**GABBIE A RULLI BEARINGS  
MADE IN ITALY**

HONDA	STOCK CODE	DESCRIPTION
	WB-107	CR80/85 1986-2008
	WB-139	CR125 1988-2007
	WB-118	CR250 1984-2007
	WB-128	CR500 1982-2001

KAWASAKI	STOCK CODE	DESCRIPTION
	WB-104	KX60/65 1985-2010
	WB-108	KX85 2001-2009w
	WB-115	KX125 1979-1993
	WB-110	KX125 1994-1997
	WB-111	KX125 1998-2008
	WB-115	KDX200 1989-2007
	WB-119	KX250 1978-2008
	WB-122	KX500 1985-2004

KTM	STOCK CODE	DESCRIPTION
	WB-102	SX60 1997-1999
	WB-102	SX65 2000-2009
	WB-139	SX85/105SX 2003-2009
	WB-111	SX/EXC125 1998-2010
	WB-111	150SX 2009-2010
	WB-113	SX200-EXC 1998-2010
	WB-117	SX250-EXC 1990-2010
	WB-117	EXC300-MXC 1990-2010

SUZUKI	STOCK CODE	DESCRIPTION
	WB-103	RM60 2003
	WB-103	RM65 2003-2008
	WB-107	RM80/85 1983-2010
	WB-111	RM125 1988-2010
	WB-120	RM250 1989-2010

YAMAHA	STOCK CODE	DESCRIPTION
	WB-107	YZ80/85 1993-2001
	WB-113	YZ125 1986-1996
	WB-112	YZ125 1997-2000
	WB-110	YZ125 2001-2010
	WB-120	YZ250 1983-1998
	WB-118	YZ250 1999-2010



UMAPSTRADING

UMAPS TRADING

# Engine



## BIG BORE KITS

INCLUDES CYLINDER, GASKET TOP SET AND PISTON KIT

HONDA	STOCK CODE	DESCRIPTION
	18-420022	BIG BORE KIT CRF150R 2007-2009 = 180cc
	18-420023	BIG BORE KIT CRF250R 2004-2009 = 300cc
	18-420023	BIG BORE KIT CRF250X 2004-2010 = 300cc
	18-420004	BIG BORE KIT CRF450R 2002-2008 = 490cc
	18-420004	Big bore kit CRF450X 2002-2010 = 490cc
	18-420029	Big bore kit CRF450R 2009-2010 = 490cc
KAWASAKI	STOCK CODE	DESCRIPTION
	18-420019	BIG BORE KIT KX250F 2004-2008 = 290cc
KTM	STOCK CODE	DESCRIPTION
	18-420015	BIG BORE KIT SX250F 2006-2010 = 290cc
SUZUKI	STOCK CODE	DESCRIPTION
	18-420019	BIG BORE KIT RMZ250 2004-2006 = 290cc
	18-420002	BIG BORE KIT RMZ450 2005-2007 = 500cc
YAMAHA	STOCK CODE	DESCRIPTION
	18-420012	BIG BORE KIT YZ250F 2001-2010 = 300cc
	18-420006	BIG BORE KIT WR450F 2006-2010 = 500cc
	18-420006	BIG BORE KIT YZ450F 2006-2009 = 500cc



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## CONNECTING ROD KITS

HONDA	STOCK CODE	DESCRIPTION
	17-VA-5009	CR80/85-1986-2007
	17-VA-5014	CR125-1990-2007
	17-VA-5018	CRF150R-2006-2009
	17-VA-5001	CR250,1981-01
	17-VA-5015	CR250R-2002-07
	17-VA-5016	CRF250R,2004-2009
	17-CRF450R	CRF450R 02-06
	17-VA-5004	CR500,1987-01
KAWASAKI	STOCK CODE	DESCRIPTION
	17-VA-7017	KX60/65-00-07
	17-VA-8006	KX80-1987-1997
	17-VA-8009	KX85/100-2001-09
	17-VA-8008	KX125-1998-2002
	17-VA-8011	KX250-2002-2008
	17-VA-8001	KX500-1983-2004
KTM	STOCK CODE	DESCRIPTION
	17-KTM65	KTM65 03-06
	17-KTM85	KTM85
	17-KTM125	KTM125 04-09
	17-KTM200	KTM200 98-04
	17-KTM300	KTM300 04-08
SUZUKI	STOCK CODE	DESCRIPTION
	17-VA-7017	RM60,KX60/65-00-07
	17-RM85	RM85 02-06
	17-RM125	RM125 99-03
	17-RM250	RM250 03-07
YAMAHA	STOCK CODE	DESCRIPTION
	17-VA-6008	YZ80/85-1993-2009
	17-VA-6013	YZ125-1997-2000
	17-VA-6010	YZ125-2001-2004
	17-YZ125	YZ125 05-07
	17-VA-6002	YZ250-1990-1998
	17-VA-6009	YZ250-1999-2009



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## COMPLETE GASKET KITS

HONDA	STOCK CODE	DESCRIPTION
	71-1009	GASKET KIT - HONDA CR 80/85 '92-04
	71-1002	GASKET KIT - HONDA CR 125 '90-'92
	71-1003	GASKET KIT - HONDA CR 125 '00-'02
	71-1004	GASKET KIT - HONDA CR 250 '88-'91
	71-1005	Gasket Kit - HONDA CR 250 '92-'01
	71-1006	Gasket Kit - HONDA CR 500 '89-'01
	71-1008	Gasket Kit - HONDA CR 500 '02-04
	71-1041	Gasket Kit - HONDA XR 400R '96-'04
	71-1042	Gasket Kit - HONDA XR 600R '96-'04
	71-1044	Gasket Kit - HONDA CRF-450R (02-06)
KAWASAKI	STOCK CODE	DESCRIPTION
	71-2005	GASKET KIT - KX60/RM60 2 STROKE
	71-2006	Gasket Kit - KX65/RM65 2S
	71-2001	Gasket Kit - KAWASAKI KX 125 COMPLETE '94-'97
	71-2002	Gasket Kit - KAWASAKI KX 125 COMPLETE '98-'00
	71-2003	Gasket Kit - KX 250 (88-92)
	71-2004	Gasket Kit - KAWASAKI KX 250 COMPLETE '93-'00
KTM	STOCK CODE	DESCRIPTION
	71-808302C	GASKET KIT - KTM65 SX 1998-07 12PCS/SET
	71-808315C	Gasket kit - KTM85SX 2003-2007 20PCS/SE
	71-808304C	Gasket kit - KTM125SX EXC 1998-01 25PCS
	71-808309C	Gasket kit - KTM125 SX,EX 2002-2006 22P
	71-808330C	Gasket kit - KTM125 SX,SXS 2007 23PCS/S
	71-808300C	Gasket kit - KTM250 SX 2000-03 32PCS/S
SUZUKI	STOCK CODE	DESCRIPTION
	71-2006	GASKET KIT - SUZ RM65 2S
		GASKET KIT -SUZ RM85 2S
	71-3001	Gasket Kit - SUZ RM 125 COMPLETE '92-'97
	71-3002	Gasket Kit - SUZ RM 125 COMPLETE '98-'03
	71-3004	Gasket Kit - SUZ RM 250 COMPLETE '96-'98 2S
	71-3005	Gasket Kit - SUZ RM 250 COMPLETE '99-'00 2S
	71-3006	Gasket Kit - SUZ RM 250 COMPLETE '01-'02 2S
	71-3007	Gasket Kit - SUZ RM 250 COMPLETE '03-'06 2S
YAMAHA	STOCK CODE	DESCRIPTION
	71-4004	GASKET KIT - YAM YZ 80 COMPLETE
	71-4001	GASKET KIT - YAM YZ 125 COMPLETE '94-'02
	71-4006	GASKET KIT - YAM YZ125 (03-04) 2S
	71-4003	Gasket Kit - YAM YZ 250 COMPLETE '95-98
	71-808670	Gasket Kit - YAM YZ250 '02-08
	71-4041	Gasket Kit - YAM YZ450F 03-05 4 STROKE

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## TOP END GASKET KITS

KTM	STOCK CODE	DESCRIPTION
	71-810302T	GASKET TOP - KTM65 SX 1998-07 6PCS/SET
	71-810315T	Gasket top - KTM85SX 2003-2007 11PCS/SET
	71-810303T	Gasket top - KTM125 SX 1991-97 5PCS/SE
	71-810304T	Gasket top - KTM125SX EXC 1998-01 13PCS/SET
	71-810309T	Gasket top - KTM125 SX,EX 2002-2006 11PCS/SE
	71-810330T	Gasket top - KTM125 SX,SXS 2007 13PCS/SET
	71-0934-0468T	Gasket top - KTM200 SX,EXC 03-05 200XC 2006
	71-810300T	Gasket top - KTM250 SX 2000-03 23PCS/SET
	71-0934-0471T	Gasket top - KTM250 SX 2003-04 250 EXC 2004
	71-0934-0474T	Gasket top - KTM250 SX,EXC,XC 2005-06 17PCS
	71-0934-0480T	Gasket top - KTM300 SX,EXC 2005 300XC 2007
	71-0934-0627T	Gasket top - KTM400 SX,MXC 00-06 450SX 03-07
	71-0934-0628T	Gasket top - KTM520 SX,MXC 00-02 525 SX 07

## ENGINE OIL FILTERS

QUALITY AND PERFORMANCE CAN NOT BE EVALUATED EASILY. NOVICE USERS TEND TO SELECT OIL FILTERS BY PRICE ALONE. SINCE OIL FILTERS HAVE INSIDIOUS YET CRUCIAL EFFECTS ON ENGINE PERFORMANCE AND INTEGRITY. FILTER MATERIAL IS AN COMPOSITE OF PAPER PULP, OTHER FIBERS AND RESINS, WHICH ARE PROCESSED TO PRODUCE EXTRA THICKNESS AND DENSITY TO PROVIDE HIGH FILTRATION YIELD. FILTER MATERIAL IS FLUTED TO IT'S MAXIMUM OR TO THE O.E REQUIRED NUMBERS; THE HIGHER THE NUMBER OF FLUTING, THE HIGHER THE FILTRATION EFFICIENCY

MADE IN JAPAN  
VESRAH = OEM

STOCK CODE	DESCRIPTION
39-SF-1005	OIL FILTER - XR/XL/TRX/KLR/KLX/KXF450
39-SF-1009	Oil Filter - CRF150/250/450/TRX450
39-SF-2003	Oil Filter - YFM700 RAPT/ XT/TT/TDM/SR/XV&S
39-SF-2005	Oil Filter - YFM350/YZF-WRF250/426-TO 02
39-SF-2006	Oil Filter - YAM FZS600 FAZER/YFM660-RAPTOR
39-SF-2008	Oil Filter - YAMAHA WRF/YZF250-450-03-06
39-SF-3007	Oil Filter - SUZUKI AN/DR200/LT160/250
39-SF-3009	Oil Filter - SUZ/KAW GSX/GSXR/LTF/ZRVARIOUS
39-SF-3011	Oil Filter - DRZ/LTZ400/LT-R450/KLX/KSF400
39-SF-3012	Oil Filter - SUZ-RMZ250-RMZ450/KAW-KX250F
39-SF-4005	Oil Filter - HONDA/YAM/KAW/POLARIS-VARIOUS
71-0934-0627T	Gasket top - KTM400 SX,MXC 00-06 450SX 03-07
71-0934-0628T	Gasket top - KTM520 SX,MXC 00-02 525 SX 07



## ENGINE OIL SEAL

STOCK CODE	DESCRIPTION
51-1047	Oil Seal Kit - HONDA CRF450R 02-06
51-4041	Oil Seal Kit - YAMAHA WR/YZ400/426/450



# PISTON KITS

# Engine

KITS ARE CAST ALUMINUM ALLOY (NOT FORGED) WITH AN 18-20% SILICONE CONTENT, WHICH PRODUCES A LIGHT BUT STRONG PISTON. PISTON SKIRTS ARE BISULPHIDE-COATED FOR FASTER BREAK-IN TIME AND INCREASED PISTON LIFE. ALL PISTONS ARE HEAT-TREATED WITH A T-5 HARDENING AND TEMPERING CYCLE

- STANDARD PISTONS AND COMPONENTS ARE O.E.M. REPLACEMENTS
- MOST VERTEX PISTONS ARE MADE FOR STANDARD SIZE CYLINDER ONLY, EXCEPT THE CR500, BANSHEE AND BLASTER
- A, B, C, AND D KIT SIZES ARE 0.01MM VARIATIONS IN THE PISTON SIZE TO INCREASE OR DECREASE THE CLEARANCE WITHIN THE CYLINDER, EXCEPT FOR OVERBORES
- KITS INCLUDE PISTON, RING, PISTON PIN (WRIST PIN) AND CIRCLIPS



## VERTEX PISTON KITS HONDA

### STOCK CODE

### DESCRIPTION

18-22863 A,B,C	CR85 2003-2007
18-22685 A,B,C	CR125 2000-2003
18-22995 A,B,C	CR125 2004
18-23140 A,B,C	CR125 2005-2007
18-22581 A,B,C	CR250 1997-2001
18-22809 A,B,C	CR250 2002-2004
18-23133 A,B,C	CR250 2005-2007
18-23302 A,B,C	CRF150R 2007-2009
18-22983 A,B,C	CRF250R 2004-2007
18-22983 A,B,C	CRF250X 2004-2009
18-23443 A,B,C	CRF250R 2008-2009
18-23510 A,B,C	CRF250R 2010-
18-23003 A,B,C	CRF450R 2004-2008
18-23003 A,B,C	CRF450X 2002-2009
18-23455 A,B,C	CRF450R 2009-2010

## VERTEX PISTON KITS KAWASAKI

### STOCK CODE

### DESCRIPTION

18-22803 A,B,C	KX85 2001-2009
18-22714 A,B,C	KX125 2001-2008
18-22795 A,B,C	KX250 2002-2004
18-23124 A,B,C	KX250 2005-2008
18-23259 A,B,C	KX250F 2006-2008
18-23242 A,B,C	KX450F 2006-2008
18-23446 A,B,C	KX450F 2009

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# PISTON KITS

VERTEX PISTON KITS KTM	STOCK CODE	DESCRIPTION
	18-22813 AB,CD,EF,GH	SX50 2001-2008
	18-23429 AB,CD,EF,GH	SX50 2009
	18-22402A,B	SX60 1997-2008
	18-22481 AB,CD,EF,GH	SX65 1997-2008
	18-23430 AB,CD,EF,GH	SX65 2009
	18-23294 A,B,C	SX85 2003-2009
	18-23330 A,B,C	SX125 2001-2009
	18-22907 A,B,C	SX200/EXC200
	18-22926 A,B,C	EXC200 2004-2009
	18-22649 A,B,C	SX250 2000-2002
	18-22650 A,B,C	EXC250 2000-2005
	18-22909 A,B,C	SX250 2003-2004
	18-23121 A,B,C	SX250 2005
	18-23238 A,B,C	SX/EXC250 2006-2009
	18-22992 A,B,C	EXC300 2004-2007
	18-23375 A,B,C	EXC300 2008-2009
	18-22978 A,B,C	EXC250F 2001-2006
	18-23235 A,B,C	SX250F/EXC 2006-2009
	18-23329 A,B,C	EXC450F 2003-2007
	18-22941 A,B,C	SX450F 2003-2006
	18-23342 A,B,C	SX450 2007-2009
	18-22942 A,B,C	XC525 2008-2009

VERTEX PISTON KITS SUZUKI	STOCK CODE	DESCRIPTION
	18-22877 A,B,C	RM85 2002-2009
	18-22998 A,B,C	RM125 2004-2009
	18-22854 A,B,C	RM250 2003-2009
	18-22982 A,B,C	RMZ250 2004-2006
	18-23311 A,B,C	RMZ250 2007-2009
	18-23198 A,B,C	RMZ450 2005-2007
	18-23377 A,B,C	RMZ450 2008-2009
	18-22951 A,B,C	DRZ400 2000-2007

VERTEX PISTON KITS YAMAHA	STOCK CODE	DESCRIPTION
	18-22868 A,B,C	YZ85 2002-2009
	18-22806 A,B,C	YZ125 2002-2004
	18-23119 A,B,C	YZ125 2005-2009
	18-22584 A,B,C	YZ250 1999-2009
	18-22805 A,B,C	YZ250F 2001-2004
	18-23127 A,B,C	YZ250F 2005-2007
	18-23127 A,B,C	WR250F 2005-2009
	18-23391 A,B,C	YZ250F 2008-2009
	18-22915 A,B,C	YZ450F 2003-2009

VERTEX PISTON KITS RACING	STOCK CODE	DESCRIPTION
	18-22389 A,B,C	TM125 1992-2008
	18-23249 A,B,C	TM250 1995-1999
	18-22654 A,B,C	TM250 1995-1999



# PISTON RINGS

# Engine



## VERTEX PISTON RINGS HONDA

STOCK CODE	DESCRIPTION
53010004750	CR85 2003-2007
53010005400	CR125 2000-2003
53010005400	CR125 2004
53010005400	CR125 2005-2007
53010006640	CR250 1997-2001
53010006640	CR250 2002-2004
53010006640	CR250 2005-2007
59026600001	CRF150R 2007-2009
59027800002	CRF250R 2004-2007
59027800002	CRF250X 2004-2009
59027800002	CRF250R 2008-2009
59029600001	CRF450R 2004-2008
59029600001	CRF450X 2002-2009
59029600001	CRF450R 2009

## VERTEX PISTON RINGS KAWASAKI

STOCK CODE	DESCRIPTION
53010004850	KX85 2001-2009
53010005400	KX125 2001-2008
53010006640	KX250 2002-2004
53010006640	KX250 2005-2008
59027700001	KX250F 2006-2008
59029600001	KX450F 2006-2008
59029600001	KX450F 2009

## VERTEX PISTON RINGS KTM

STOCK CODE	DESCRIPTION
53010003950	SX50 2001-2008
53010003950	SX50 2009
53010004350	SX60 1997-2008
53010004500	SX65 1997-2008
53010004500	SX65 2009
53009804700	SX85 2003-2009
55910005400	SX125 2001-2009
53010006400	SX200/EXC200
53010006400	EXC200 2004-2009
53010006640	SX250 2000-2002
53010006640	EXC250 2000-2005
53010006640	SX250 2003-2004
53010006640	SX250 2005
53010006640	SX/EXC250 2006-2009
53010007200	EXC300 2004-2007
53010007200	EXC300 2008-2009
59027500001	EXC250F 2001-2006
59027600001	SX250F/EXC 2006-2009
59028900001	EXC450F 2003-2007
59029500001	SX450F 2003-2006
59029700002	SX450 2007-2009
59029500001	XC525 2008-2009